

## Multi-Material - 5XD



AlTiN Coated

### Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 5X Dia., 30° Helix (4527-7087)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AlTiN Coated Part #
11.50MM	.4527	66	53	120	12.0	<a href="#">RDH2254</a>
11.60MM	.4567	66	53	120	12.0	<a href="#">RDH2256</a>
11.70MM	.4606	66	53	120	12.0	<a href="#">RDH2258</a>
11.80MM	.4646	66	53	120	12.0	<a href="#">RDH2260</a>
11.90MM	.4685	66	53	120	12.0	<a href="#">RDH2262</a>
15/32	.4688	2.600	2.080	4.720	15/32	<a href="#">RDH2264</a>
12.00MM	.4724	66	53	120	12.0	<a href="#">RDH2266</a>
12.10MM	.4764	72	58	126	14.0	<a href="#">RDH2268</a>
31/64	.4844	2.830	2.260	4.750	1/2	<a href="#">RDH2269</a>
12.50MM	.4921	72	58	126	14.0	<a href="#">RDH2273</a>
1/2	.5000	2.830	2.260	4.750	1/2	<a href="#">RDH2271</a>
12.80MM	.5039	72	58	126	14.0	<a href="#">RDH2274</a>
12.83MM	.5051	72	58	126	14.0	<a href="#">RDH2275</a>
12.90MM	.5079	72	58	126	14.0	<a href="#">RDH2276</a>
13.00MM	.5118	72	58	126	14.0	<a href="#">RDH2277</a>
33/64	.5156	3.030	2.420	5.280	35/64	<a href="#">RDH2278</a>
17/32	.5312	3.030	2.420	5.280	35/64	<a href="#">RDH2279</a>
13.50MM	.5315	77	62	134	14.0	<a href="#">RDH2280</a>
13.70MM	.5394	77	62	134	14.0	<a href="#">RDH2281</a>
35/64	.5469	3.030	2.420	5.280	35/64	<a href="#">RDH2282</a>
14.00MM	.5512	77	62	134	14.0	<a href="#">RDH2283</a>
9/16	.5625	3.150	2.520	5.510	5/8	<a href="#">RDH2284</a>
14.50MM	.5709	80	64	140	16.0	<a href="#">RDH2285</a>
14.70MM	.5787	80	64	140	16.0	<a href="#">RDH2286</a>
15.00MM	.5905	80	64	140	16.0	<a href="#">RDH2287</a>
19/32	.5938	3.230	2.580	5.750	5/8	<a href="#">RDH2288</a>
15.30MM	.6024	82	66	146	16.0	<a href="#">RDH2289</a>
15.50MM	.6102	82	66	146	16.0	<a href="#">RDH2290</a>
15.70MM	.6181	82	66	146	16.0	<a href="#">RDH2291</a>
5/8	.6250	3.230	2.580	5.750	5/8	<a href="#">RDH2292</a>
16.00MM	.6299	82	66	146	16.0	<a href="#">RDH2293</a>
16.08MM	.6331	90	72	158	18.0	<a href="#">RDH2294</a>
16.30MM	.6417	90	72	158	18.0	<a href="#">RDH2295</a>
16.50MM	.6496	90	72	158	18.0	<a href="#">RDH2296</a>
21/32	.6562	3.540	2.830	6.220	45/64	<a href="#">RDH2297</a>
17.00MM	.6693	90	72	158	18.0	<a href="#">RDH2298</a>
11/16	.6875	3.740	3.000	6.220	45/64	<a href="#">RDH2299</a>
17.50MM	.6890	95	76	158	18.0	<a href="#">RDH2300</a>
18.00MM	.7087	95	76	158	18.0	<a href="#">RDH2301</a>



Carbide Drills



Speeds & Feeds page 328.

For detailed tolerance information, see page 327.